

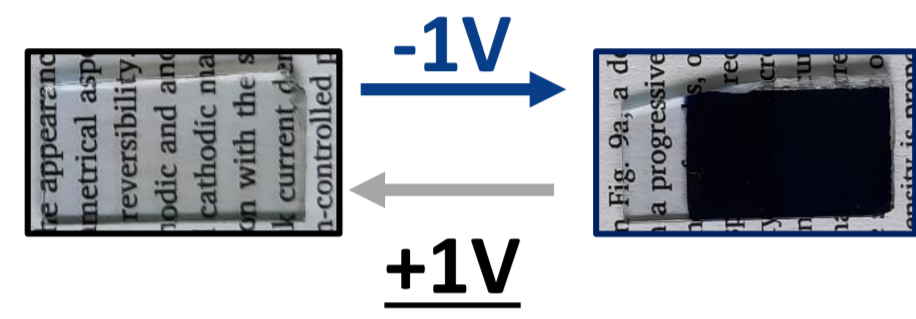
Introduction:



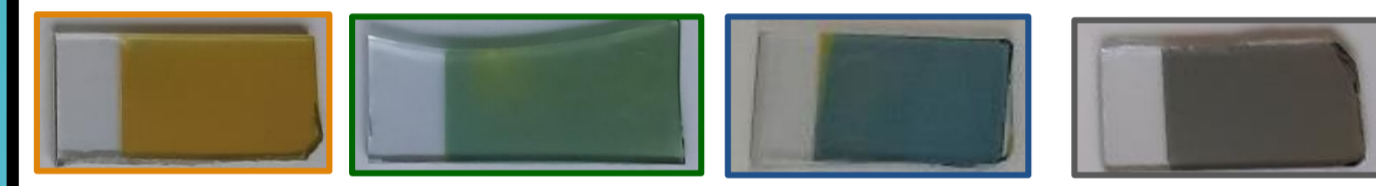
Electrochromism is the ability of a material to modify its optical properties under an applied voltage.
Applications: electrochromic displays, smart windows.

Focus on two electrochromic oxides:

➤ **WO₃**: large optical modulation with a colour switch from transparent to dark blue.

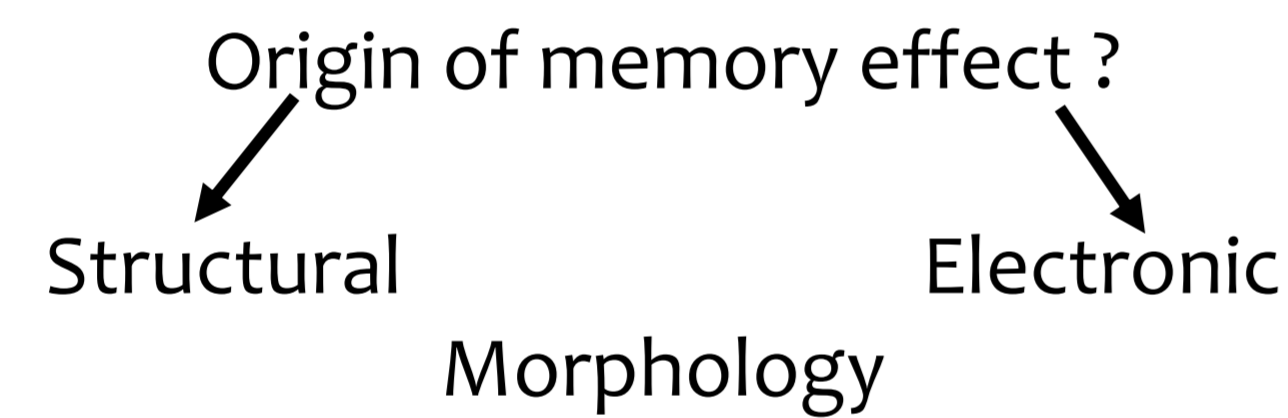


➤ **V₂O₅**: multi-electrochromic coloration going from orange to green to blue and gray.



Unusual property: **memory effect**, corresponding to a colour persistence while no voltage is applied.

This specificity allows *ex-situ* characterisation in the different colour states.



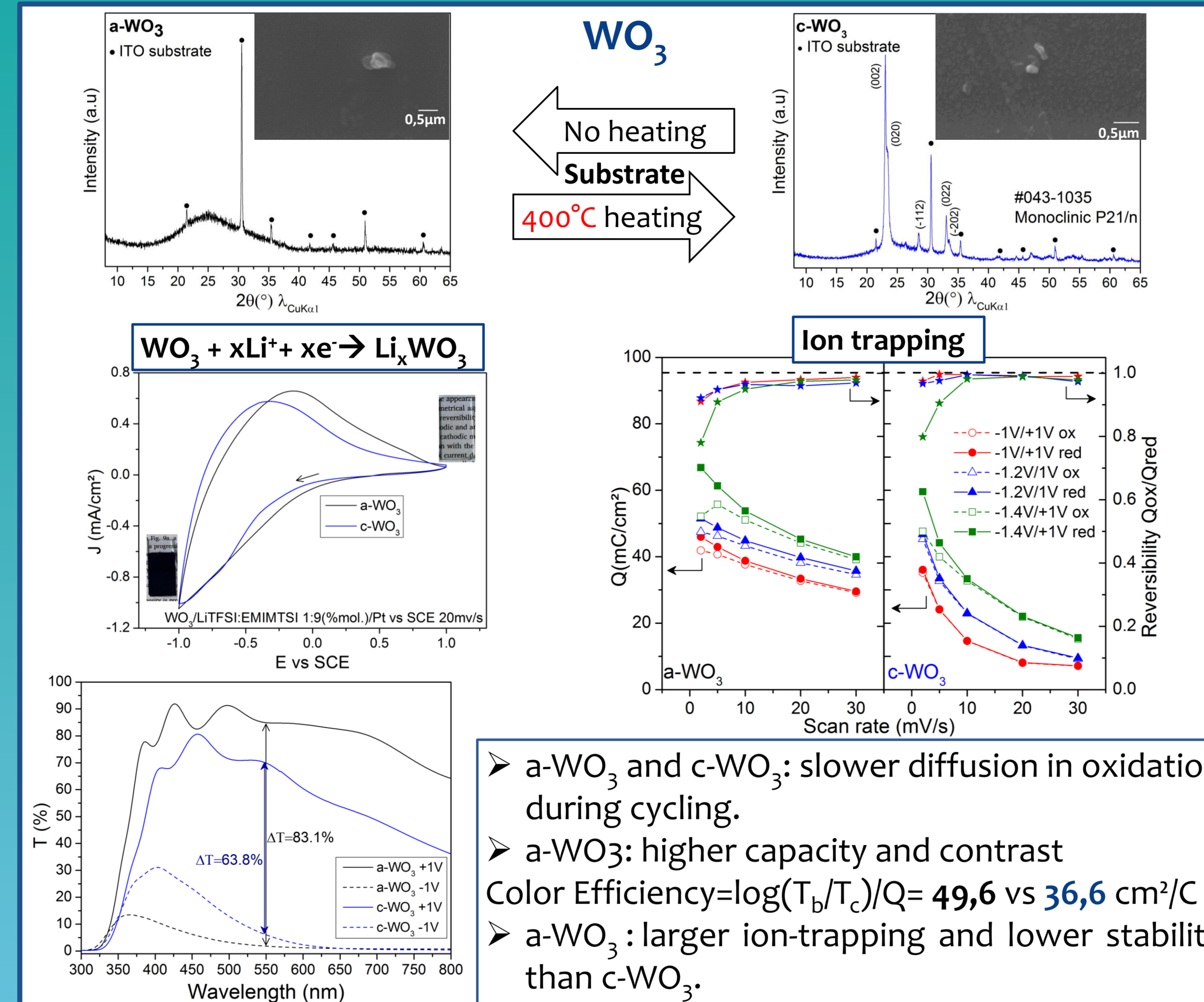
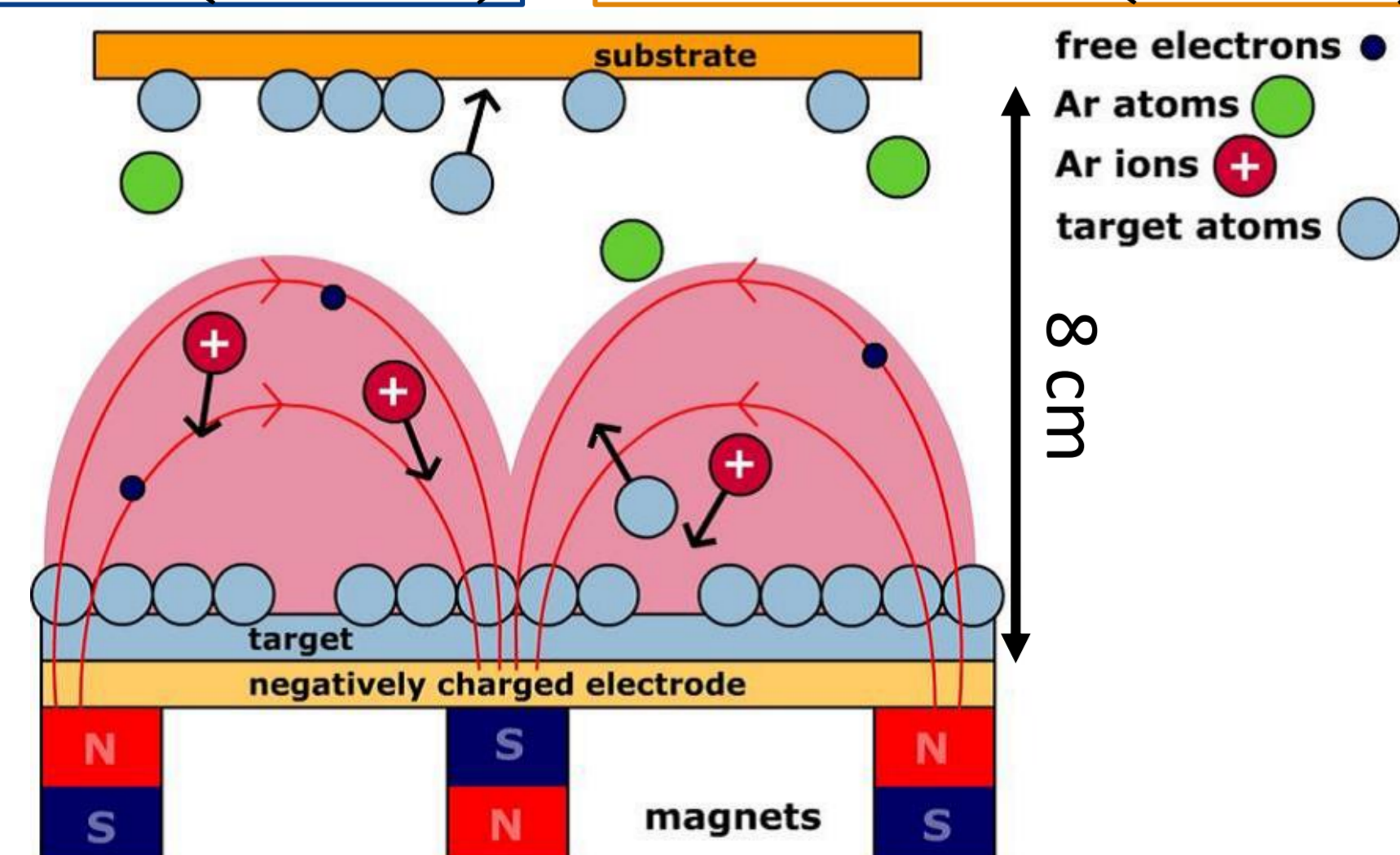
Radio Frequency Magnetron Sputtering

WO₃

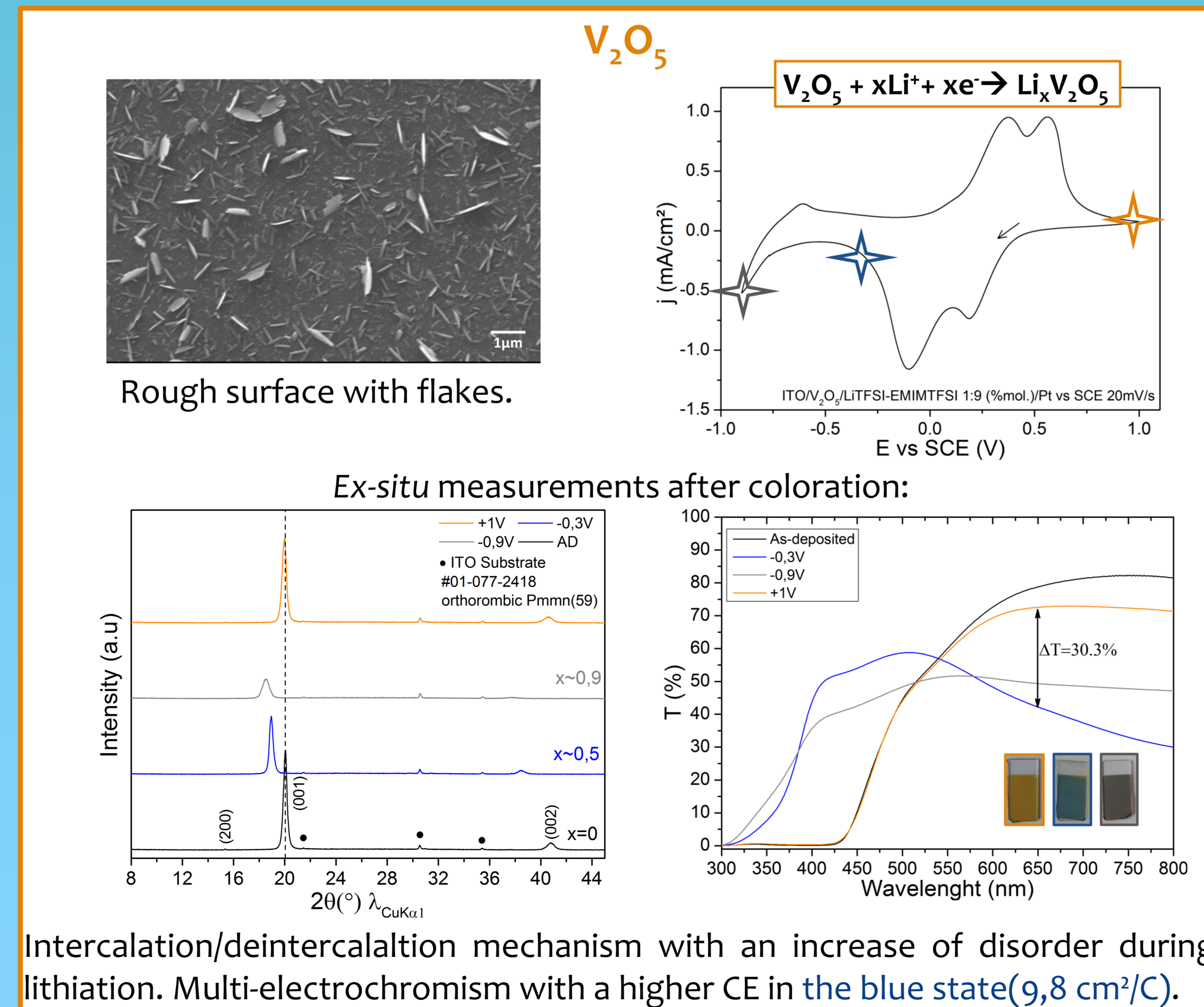
WO₃ oxide target (3")
Power: 75W
Total pressure: 2Pa
Ar:O₂ = 49:1 sccm
No heating and **400°C** heating.
t = 400nm on ITO (7nm/min)

V₂O₅

V metal target (3")
Power: 200W
Total pressure: 2Pa
Ar:O₂ = 45:5 sccm
No heating.
t = 200nm on ITO (2nm/min)



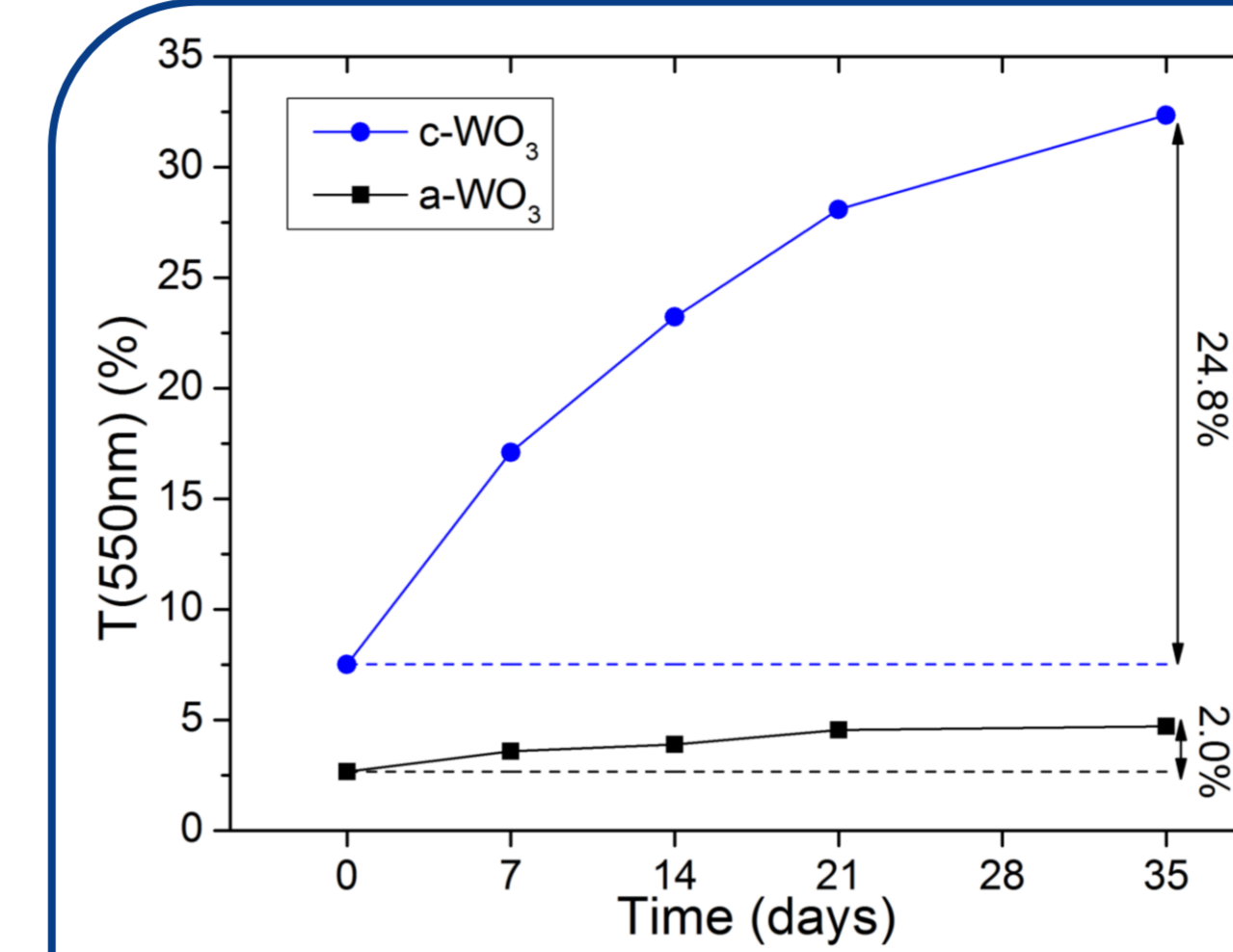
- a-WO₃ and c-WO₃: slower diffusion in oxidation during cycling.
- a-WO₃: higher capacity and contrast
Color Efficiency = log(T_b/T_c)/Q = **49,6 vs 36,6** cm²/C
- a-WO₃: larger ion-trapping and lower stability than c-WO₃.



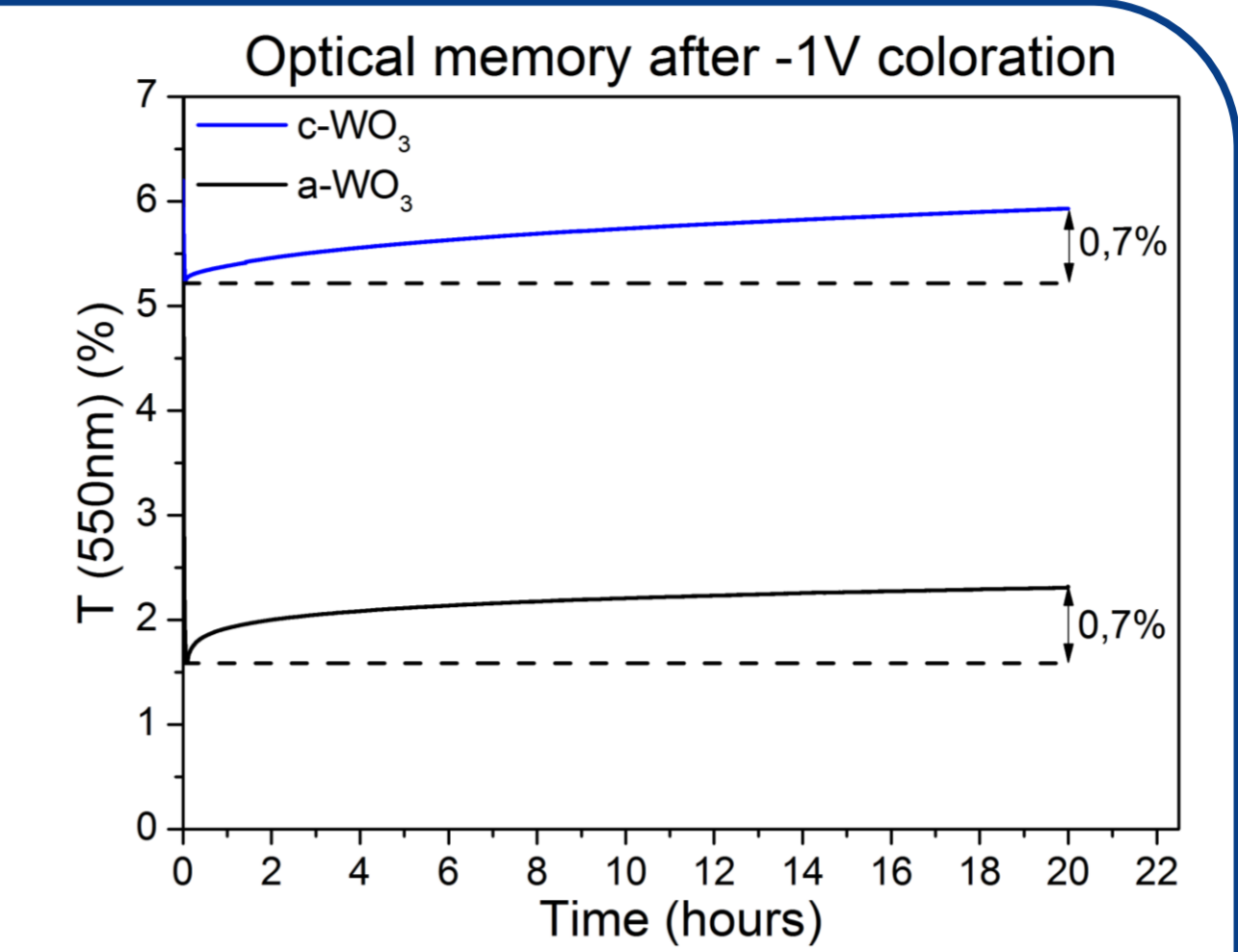
Intercalation/deintercalation mechanism with an increase of disorder during lithiation. Multi-electrochromism with a higher CE in the blue state (9,8 cm²/C).

Optical memory effect

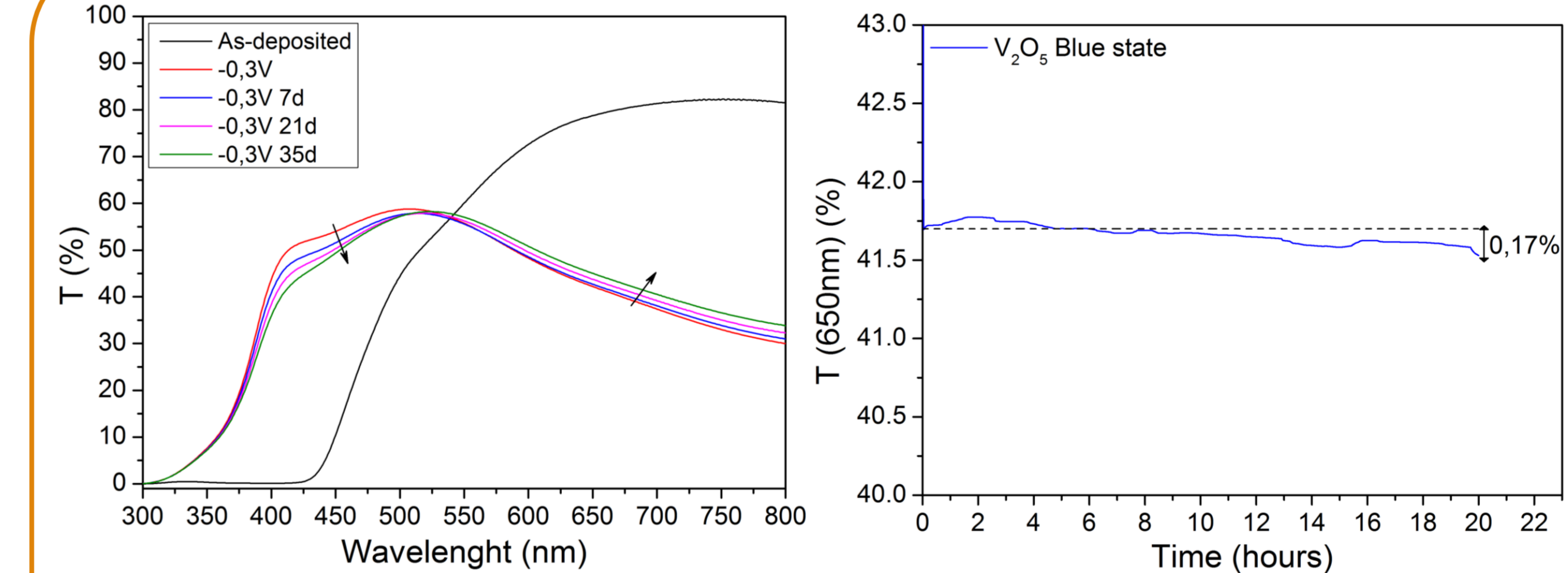
Ex-situ (air)



In-situ (lithium electrolyte)



Discrepancies of memory effect between a-WO₃ and c-WO₃ linked to ion trapping behavior and their oxidation behavior during cycling. In a lithium environment: good optical stability (ΔT_{550nm} = 0.7%) even for the crystallized one and faster self-bleaching compared to air.



High optical stability of V₂O₅ in blue state in air (ΔT_{650nm} = 2.8%) with a different behavior before and after 520nm. Even in a lithium electrolyte, Li_xV₂O₅ self-bleaching present a minor change of ΔT_{650nm} about less than 0.2%.

Conclusion

By using RF-magnetron sputtering with an optimize set of parameters, thin films of V₂O₅ and WO₃ presenting a memory effect were grown. Amorphous WO₃ film presents higher contrast and memory effect than the crystallized one. It is attributed to a more open structure and ion-trapping respectively.

V₂O₅ present a multi-electrochromism accompanied by an reversible intercalation mechanism and a high memory effect stability in air or in an lithium electrolyte.

Future work :

- Modifying sputtering conditions to tune the memory effect
- Study memory effect property in temperature/humidity controlled environment.